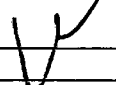
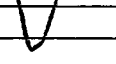


slip 10/05

Dart Aerospace Ltd.

Date: Wednesday, 09/05/2007 3:00:36 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: AS350-9267 REV.2
Job Number	: 32248	Part Number	: AS3509267
Estimate Number	: 10804	Drawing Number	: AS350-9267
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 09/05/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 10/05/2007
Previous Run	: 00015	Qty:	8 Um: Each
Written By	: 		
Checked & Approved By	: 		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	AS3509268	Half Bracket
-----	-----------	--------------



Comment: Qty.: 0.5000 Each(s)/Unit Total : 4.0000 Each(s)  
TUBE

M17679

2.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING  
Powder coat white as per QSI005

M1103706

3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Qty 7/9  
ml 07/05/10

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1  
\* -Install rubber as per Drwg AS350-9228 (See Linda or Peter)  
-assemble as per drwg AS350-9267

M1-NE060-S.125  
D 3436-9 B23359

ml 07/05/10 x7

5.0	AN417A	Bolt
-----	--------	------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)  
Bolt

M102280

ml 07/05/10

Date: Wednesday, 09/05/2007 3:00:36 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: AS350-9267 REV.2

Job Number: 32248

Part Number: AS3509267

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	AN960416	Washer
-----	----------	--------



✓

Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)  
Washer

MS519

7.0	MS20365428	NUT
-----	------------	-----



✓

Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)  
NUT

M17975

ml07/05/10

8.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SB 07 105/10

9.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Identify & Stk

7/5/11

7/5/11

7

7

Job Completion



QC 21 inspection w/o release

7/5/11

W AUST

NOTES

1. TIG WELD AS PER MIL-E-23765/1B, CLASS MIL-E-705-2.  
USE FILLER ROD MIL-R-5632, CLASS 2, TYPE 1 (AMS 6457A)
2. FILLET EDGE OF CLAMP ALONG 2.38 I.D. SECTION TO 1/32" RADIUS  
TO PREVENT SCORING AND SCRATCHING OF SKID CROSS TUBE.  
FILLET BOTH TOP AND BOTTOM EDGES.
3. THOROUGHLY CLEAN AND DEGREASE ITEM 68. PRIME  
AND PAINT TO AS PER EXISTING AIRCRAFT COLOR REQUIREMENTS.

	4	AN4-17A	31	BOLT			
	8	AN960-416	30	WASHER			
	4	MS20365-428	29	NUT			
	2	AS350-92-28	28	RUBBER PAD SEE DWG. AS350-9228			
1		AS350-92-27	27	BUSHING SEE DWG. AS350-9227			
2			70	LUG			
1			69	STRIP	4130 COND. N SHEET	MIL-S-18729	0.063 THK.
4		AS350-92-63	63	BUSHING SEE DWG. AS350-9263	4130 COND. N SHEET	MIL-S-18729	0.036 THK.
1		AS350-92-62	62	TUBE SEE DWG. AS350-9262			
	1		68	BRACKET			
		AS350-92-67	67	ATTACHMENT BRKT ASSEMBLY			
68	67	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
QTY.							

LIST OF MATERIALS

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:

DECIMALS	ANGLES
X.XXX ±0.010	±1/2°
X.XX ±0.03	
X.X ±0.1	

APPROVALS	DATE
DRAWN: E. BURGOIN	15 DEC 92
CHECKED:	
STRESS:	
FLIGHT TEST:	
SCALE 1 : 1	
SHEET 1 OF 1	

AERO DESIGN LTD.

1055 McTAVISH ROAD N.E.  
CALGARY, ALBERTA T2E 7G9

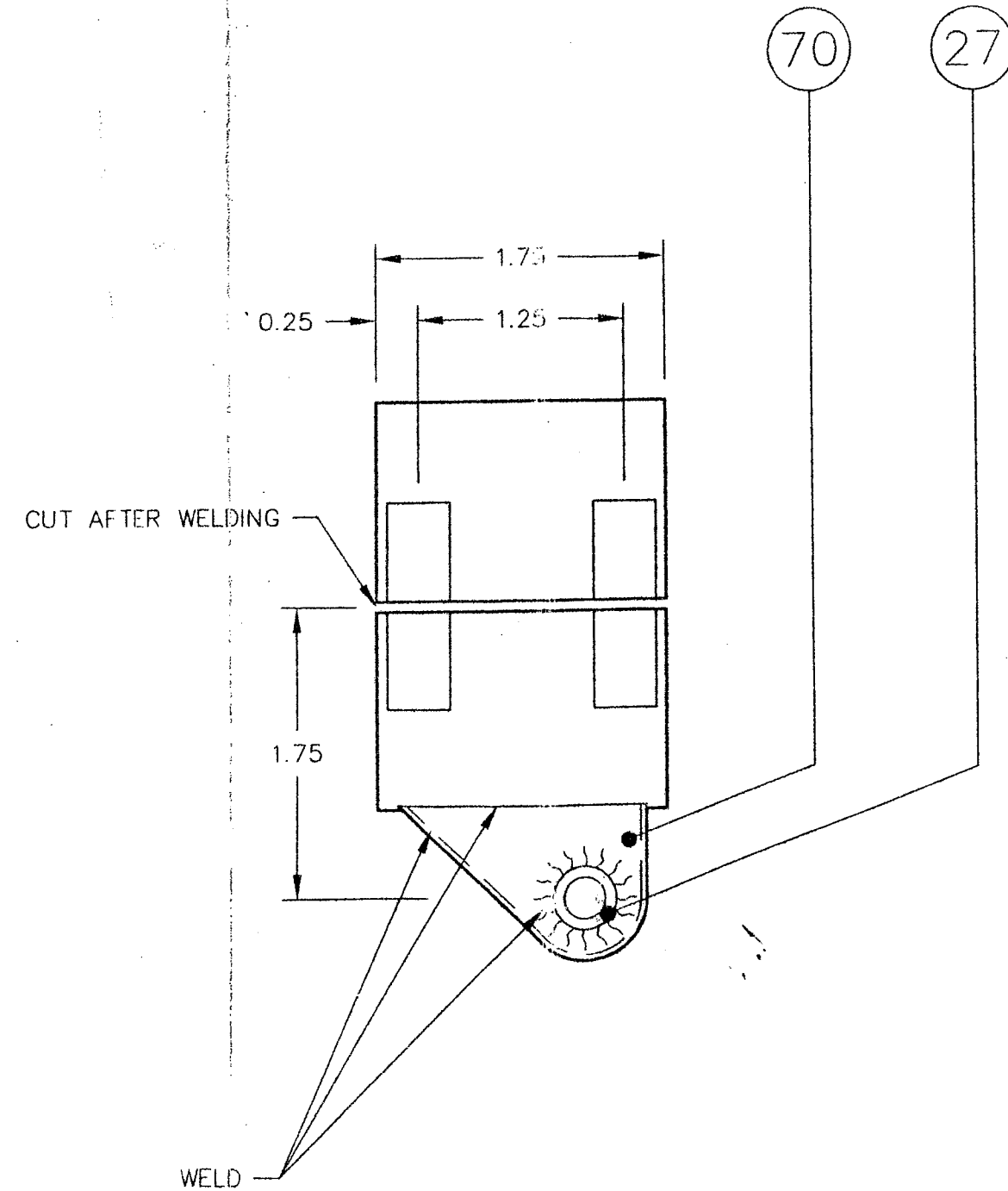
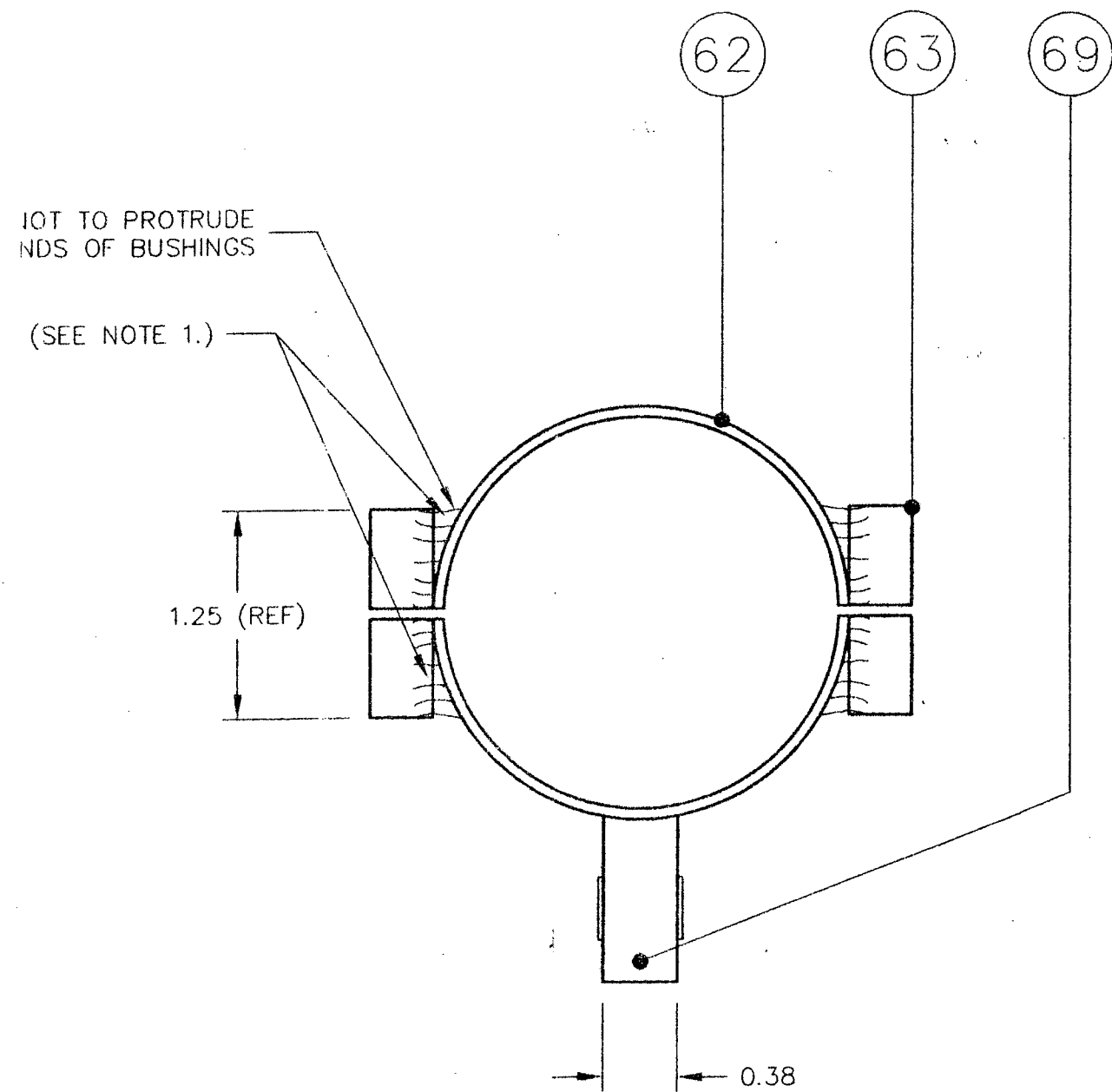
EAGLE COPTERS LTD.

823 McTAVISH RD. N. E.  
CALGARY, ALBERTA T2E 7G9

AS350 & AS355 CARGO BASKET  
ATTACHMENT BRKT ASSEMBLY

SIZE	DWG. NO.	REV.
D	AS350-9267	2

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	LUG, ITEM 70, MODIFIED. THICKNESS OF BRKT CHANGED TO 0.38".	E. B.	27 DEC 92
2	NOTE RE. WELD BEADS ADDED TO ITEM 68	D. W.	6 OCT 00

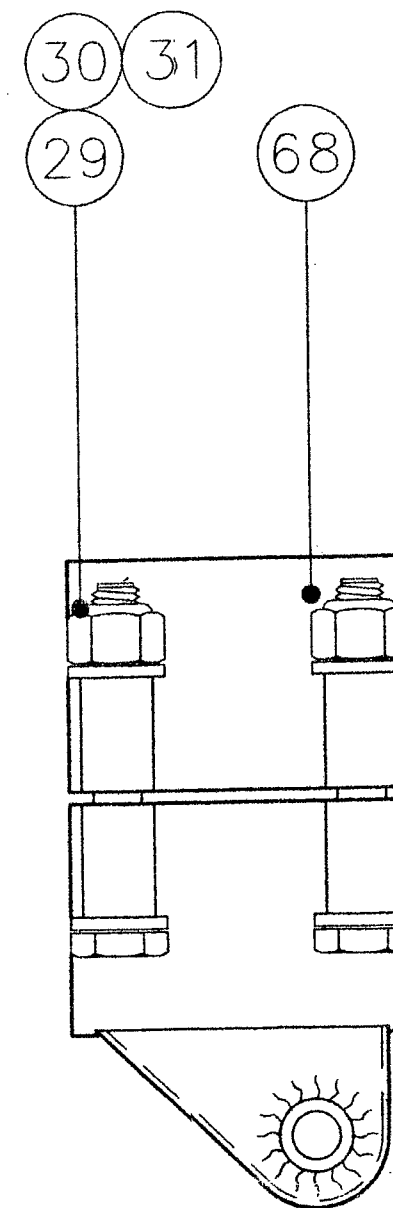
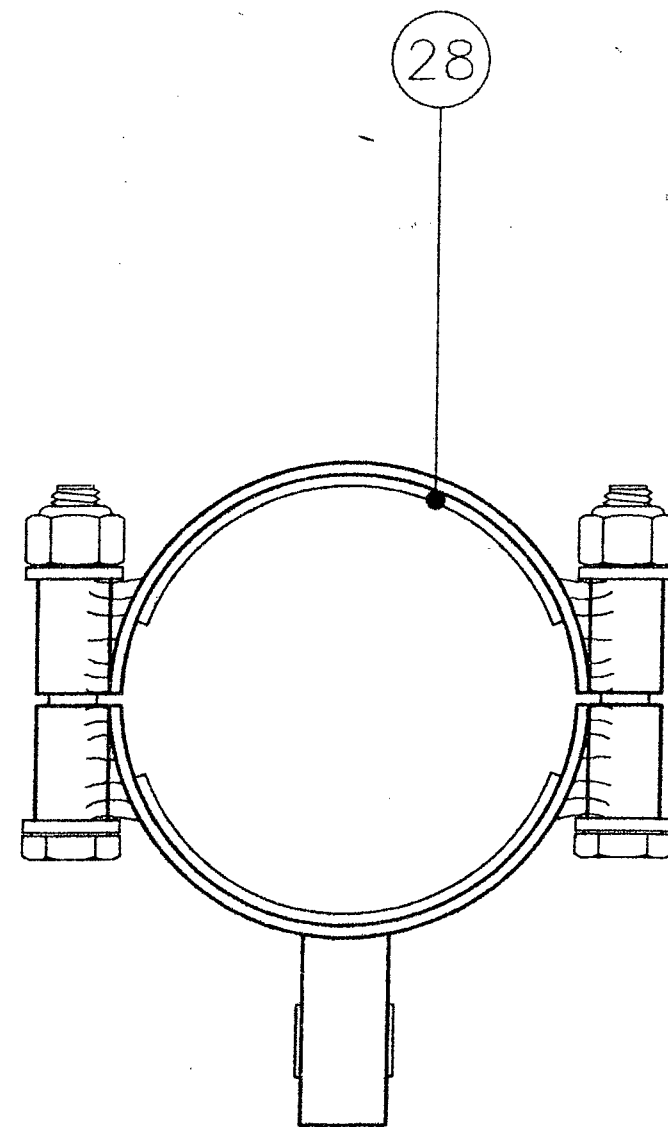


AS350-9267

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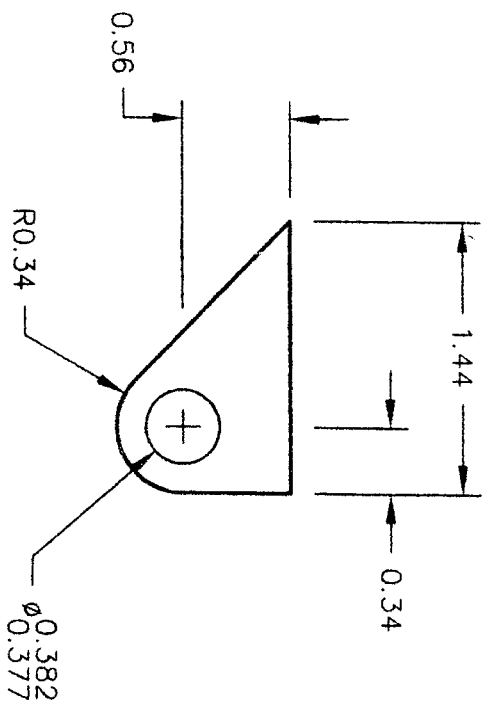


WELD BEADS  
PAST I

WELL

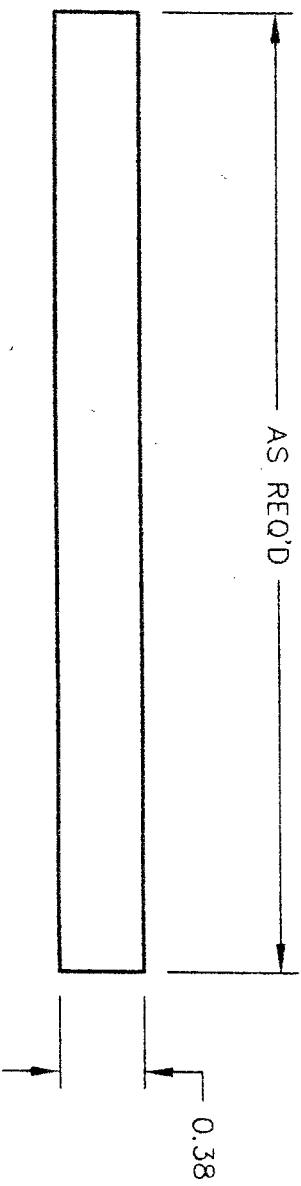
67

ATTACHMENT BRACKET ASSEMBLY



70

LUG

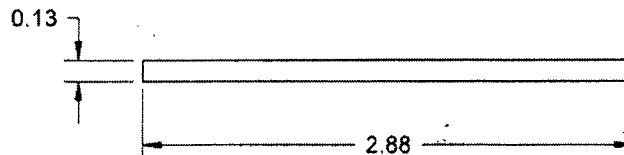
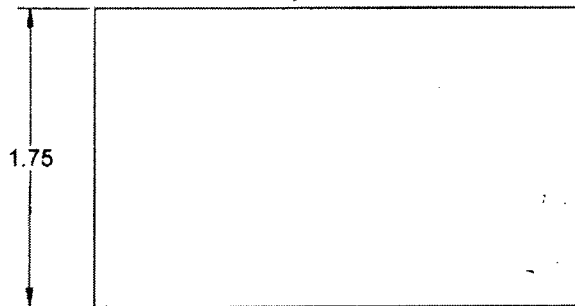


69

STRIP



DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3436	REV. A SHEET 4 OF 4
DATE 05.04.28		TITLE MAINTENANCE STEP	SCALE 1:1



RELEASED

05.05.27 [Signature]

**D3436-9 PAD**

**NOTES:**

- 1) MATERIAL: 60 DUROMETER NEOPRENE SHEET, 1/8" THICK  
(REF. DART SPEC. M-NEO60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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